LCD / LCM SPECIFICATION



WINSTAR Display Co.,Ltd. 華凌光電股份有限公司



WEB: https://www.winstar.com.tw E-mail: sales@winstar.com.tw

SPECIFICATION

MODULE NO.:	WO320240E	C-TFH-V#
APPROVED BY: (FOR CUSTOMER USE ONLY)	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2021/10/21		First issue

Winstar Display Co., LTD 華凌光電股份有限公司			TD	MODLE NO:
RECORDS OF REVISION				DOC. FIRST ISSUE
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1. Module Classification Information

① Brand: WINSTAR DISPLAY CORPORATION

② Display Type: H→Character Type, G→Graphic Type, X→TAB Type, O→COG Type

③ Display Font: 320 * 240 dot

Model serials no.

 \bigcirc Backlight Type: N \rightarrow Without backlight T \rightarrow LED, White L \rightarrow LED, Full color

 $B\rightarrow EL$, Blue green $A\rightarrow LED$, Amber $J\rightarrow DIP$ LED, Blue $D\rightarrow EL$, Green $R\rightarrow LED$, Red $K\rightarrow DIP$ LED, White

 $W\rightarrow EL$, White $O\rightarrow LED$, Orange $E\rightarrow DIP$ LED, Yellow Green

 $M\rightarrow EL$, Yellow Green $G\rightarrow LED$, Green $H\rightarrow DIP$ LED, Amber $F\rightarrow CCFL$, White $P\rightarrow LED$, Blue $I\rightarrow DIP$ LED, Red

 $Y \rightarrow LED$, Yellow Green $X \rightarrow LED$, Dual color $G \rightarrow LED$, Green $C \rightarrow LED$, Full color

© LCD Mode : B→TN Positive, Gray V→FSTN Negative, Blue

N→TN Negative, T→FSTN Negative, Black

L→VA Negative D→FSTN Negative (Double film)

 $H \rightarrow HTN$ Positive, Gray $F \rightarrow FSTN$ Positive $I \rightarrow HTN$ Negative, Black $K \rightarrow FSC$ Negative $U \rightarrow HTN$ Negative, Blue $S \rightarrow FSC$ Positive

M→STN Negative, Blue E→ISTN Negative, Black
G→STN Positive, Gray C→CSTN Negative, Black
Y→STN Positive, Yellow Green A→ASTN Negative, Black

② LCD Polarize A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00

Type/ Temperature D→Reflective, N.T, 12:00 K→Transflective, W.T,12:00 range/ View G→Reflective, W. T, 6:00 C→Transmissive, N.T,6:00 direction J→Reflective, W. T, 12:00 F→Transmissive, N.T,12:00

B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00

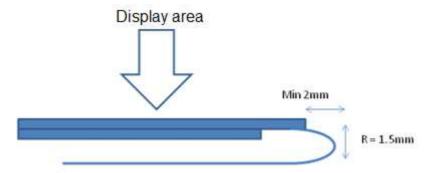
E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

Special Code
V : Build in positive voltage

#:Fit in with the ROHS Directions and regulations

2.Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Winstar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)
- (10) To ensure the stability of the display screen, please apply screen saver after showing 30 mins of fixed display content.
- (11) The limitation of FPC bending



(12)Please heat up a little the tape sticking on the components when removing it; otherwise the components might be damaged.

3.General Specification

Item	Dimension	Unit				
Number of dots	320x240	_				
Outline dimension	94.7 x 83.3 x 9.4max	mm				
View area	81.4 x 61.0	mm				
Active area	76.785 x 57.11	mm				
Dot size	0.223 x 0.225	mm				
Dot pitch	0.238 x 0.24	mm				
LCD type	FSTN Positive Transflective					
	(In LCD production, It will occur slightly color difference. We can only guarantee the same color in the same batch.)					
Duty	1/240					
View direction	6 o'clock					
Backlight	LED, White					
IC	RA8835					
Interface	68/80 series					

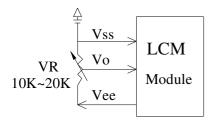
4.Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T_{OP}	-20	_	+70	$^{\circ}\!\mathbb{C}$
Storage Temperature	T_{ST}	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	$ m V_{IN}$	-0.3	_	V _{DD+0.3}	V
Supply Voltage For Logic	V_{DD} - V_{SS}	-0.3	_	7.0	V
Supply Voltage For LCD	V_{DD} - V_{0}	0	_	32	V

5.Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Constantial Valence Front and	V_{DD} - V_{SS}	_	3.0	3.3	3.6	V
Supply Voltage For Logic	V_{DD} - V_{SS}	_	4.7	5.0	5.3	V
		Ta=-20°C	_	_	_	V
Supply Voltage For LCD	V_{OP}	Ta=25°C	22.7	23.0	23.3	V
*Note		Ta=70°C −		_	_	V
Input High Volt.	$V_{ m IH}$	_	$0.5V_{DD}$	_	V_{DD}	V
Input Low Volt.	V_{IL}	_	V_{SS}	_	$0.2V_{DD}$	V
Output High Volt.	V_{OH}	_	V _{DD} -0.4	_	_	V
Output Low Volt.	V_{OL}	_	_	_	V _{SS} +0.4	V
	I_{DD}	V _{DD} =3.3V	_	75	107.5	mA
Supply Current	I_{DD}	V _{DD} =5.0V	_	36	68.5	mA

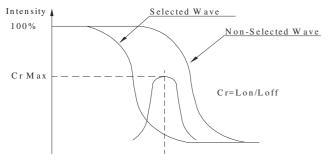
^{*} Note: Please design the VOP adjustment circuit on customer's main board



6.Optical Characteristics

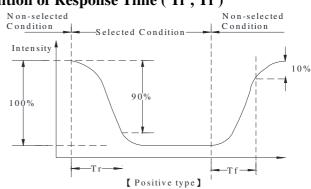
Item	Symbol	Condition	Min	Тур	Max	Unit
	θ	CR≧2	0	_	30	$\phi = 180^{\circ}$
V A1 -	θ	CR≧2	0	_	60	$\phi = 0^{\circ}$
View Angle	θ	CR≧2	0	_	45	$\phi = 90^{\circ}$
	θ	CR≧2	0	_	45	$\phi = 270^{\circ}$
Contrast Ratio	CR	_	_	5	_	_
D T'	T rise	_	_	200	300	ms
Response Time	T fall	_	_	250	350	ms

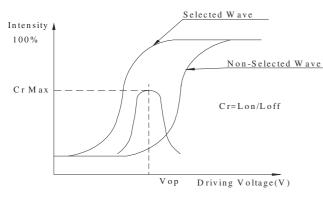
Definition of Operation Voltage (Vop)

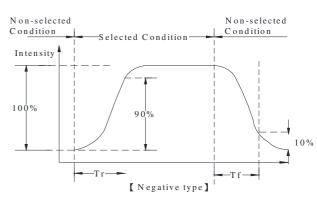


Vop

Definition of Response Time (Tr, Tf)







Conditions:

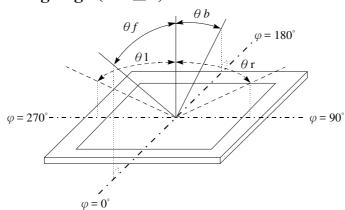
Operating Voltage: Vop Frame Frequency: 64 HZ

Driving Voltage(V)

Viewing Angle(θ , φ): 0° , 0°

Driving Waveform: 1/N duty, 1/a bias

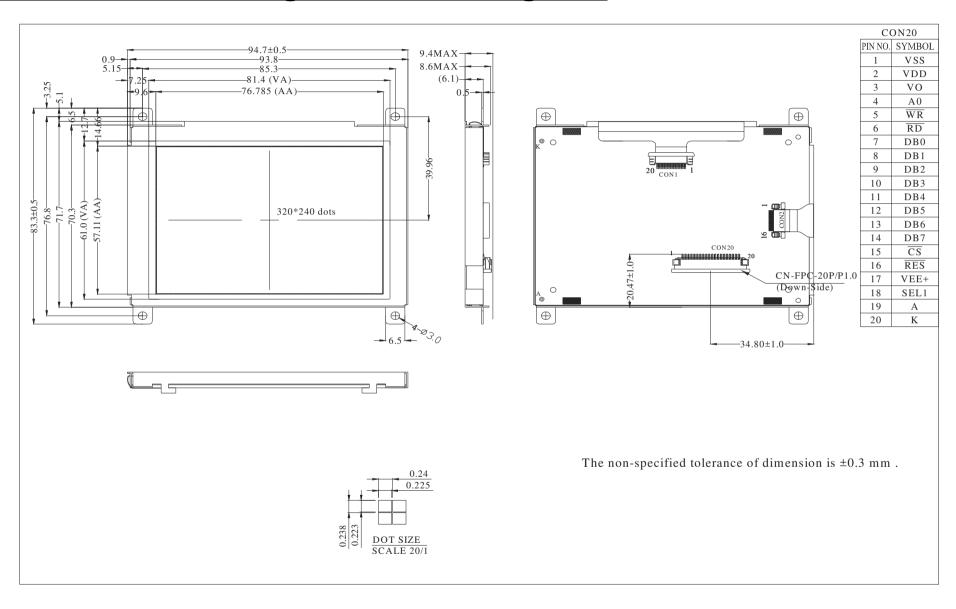
Definition of viewing angle $(CR \ge 2)$

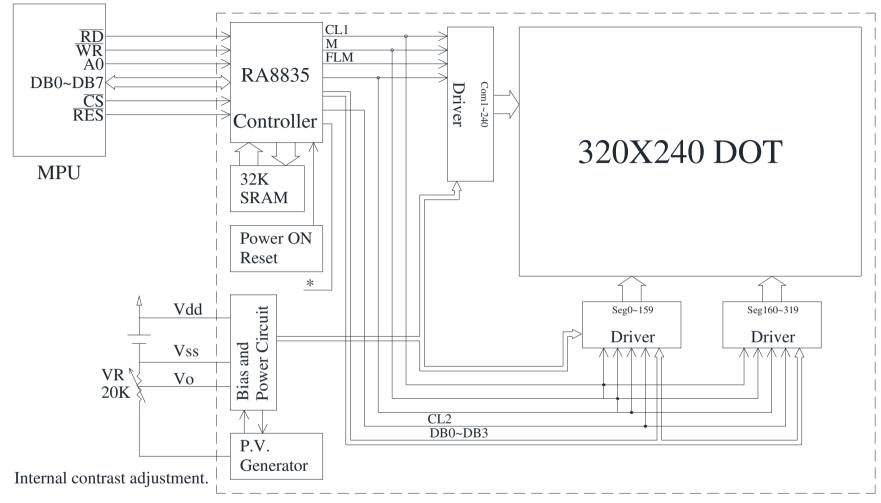


7.Interface Pin Function

Pin No.	Symbol	Level	Description
1	VSS		Ground
2	VDD		Power supply for Logic
3	VO	(Variable)	Operation voltage LCD driving
4	A0	H/L	H:Data L:Instruction
5	/WR	Н	8080 family: Write signal, 6800 family: R/W signal
6	/RD	L	8080 family: Read signal, 6800 family: Enable clock
7-14	DB0-DB7	H/L	DB0 Data bus line
15	/CS	H/L	Chip Enable
16	/RES	H/L	Reset
17	VEE		Positive voltage output
18	SEL1	H/L	8080 OR 6800 Family Interface Select; H:68xx, L:80xx
19	A		Power supply for B/L+
20	K		Power supply for B/L-

8.Contour Drawing & Block Diagram





*:6800 family or 8080family interface selectable.

9.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

	Environmental Test							
Test Item	Content of Test	Test Condition	Not e					
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2					
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2					
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs						
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1					
High Temperature/ Humidity storage	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2					
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°C/70°C 10 cycles						
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3					
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330 Ω CS=150pF 10 times						

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

10.Backlight Information

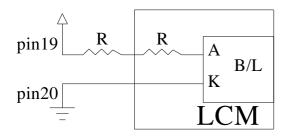
Specification

<u> </u>		1		1		
Parameter	Symbol	Min	Тур	Max	Unit	Test Condition
Supply Current	ILED	72	82	120	mA	V=3.5V
Supply Voltage	V	_	3.5	_	V	_
Reverse Voltage	VR	_	_	5	V	_
Chromaticity	X	0.26	0.29	0.32	_	_
Coordinates	Y	0.26	0.29	0.32	_	_
Luminance	TX 7	540	700		cd/m ²	H ED 92 A
(Without LCD)	IV	560	700	_	ca/m	ILED=82mA
LED Life Time						ILED=82mA
(For Reference	_	_	50K	_	Hr.	25℃,50-60%RH,
only)						(Note 1)
Color	White					

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:50K hours is only an estimate for reference.

Drive from pin19,pin20



11.Inspection specification

No	Item		Criterion ssing vertical, horizontal segment, segment contrast defect.						
		Missing vertical,	horizont	al segment, segment	t contrast defect.				
		Missing character, dot or icon.							
		Display malfunc							
Electrical 01	No function or no display.								
01	Testing	Current consump	otion exce	eeds product specific	cations.	0.65			
		LCD viewing an	gle defec	t.					
		Mixed product ty	ypes.						
		Contrast defect.							
	Black or white	2.1 White and bl	1 White and black spots on display ≤ 0.25 mm, no more than						
02	spots on LCD	three white or bl	nree white or black spots present.						
	(display only)	2.2 Densely space	ed: No m	ore than two spots of	or lines within 3mm				
		3.1 Round type:	As follow	wing drawing					
		$\Phi = (x + y) / 2$							
	LCD black spots, white spots,	→X ← <u>,</u>	ı [Size	Acceptable QTY				
			<u> </u>	Φ≦0.10	Accept no dense	2.5			
		_	¥ Y	$0.10 < \Phi \le 0.20$	2				
			Ja	$0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$	1				
03			-						
0.5	contamination			0.25<Φ	0				
	(non-display)	3.2 Line type : (As following drawing)							
			Length	Width	Acceptable Q TY				
		~ ↓¥ <u>w</u>		W≤0.02	Accept no dense	2.5			
		→ı _L +←	L≦3.0	$0.02 < W \le 0.03$	2	2.3			
			L≦2.5	$0.03 < W \le 0.05$	2				
				0.05 < W	As round type				
			r						
		If bubbles are vis	sible,	Size Φ	Acceptable Q TY				
		judge using black spot		$\Phi \leq 0.20$	Accept no dense	2.5			
04	Polarizer bubbles	specifications, not easy		$0.20 < \Phi \le 0.50$	3				
		to find, must che	ck in	$0.50 < \Phi \le 1.00$	2				
		specify direction		$1.00 < \Phi$	0				
				Total Q TY	3				

No	Item	Criterion			
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination			
	Chipped glass	Symbols Define: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length: 6.1 General glass chip: 6.1.1 Chip on panel surface and crack between panels:			
		z: Chip thickness	y: Chip width	x: Chip length	
		Z≦1/2t	Not over viewing area	x ≤ 1/8a	
06		$1/2t < z \leq 2t$	Not exceed 1/3k	x ≤ 1/8a	2.5
		⊙ If there are 2 or more 6.1.2 Corner crack:	chips, x is total length of	of each chip.	
		z: Chip thickness	y: Chip width	x: Chip length	
		Z≦1/2t	Not over viewing area	x ≤ 1/8a	
		$1/2t < z \leq 2t$	Not exceed 1/3k	$x \le 1/8a$	
		⊙ If there are 2 or more	chips, x is the total leng	gth of each chip.	

No	Item	Criterion A					
	Glass	Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad:					
		y: Chip width $y \le 0.5 \text{mm}$ 6.2.2 Non-conductive p	x: Chip length $x \le 1/8a$ ortion:	z: Chip thickness $0 < z \le t$			
06		y X	L y	L Z	2.5		
		y: Chip width	x: Chip length	z: Chip thickness			
		y≦ L	x≤1/8a	$0 < z \leq t$			
		remain and be inspected ⊙If the product will be be damaged.	d according to electrode	mer, the alignment mark not			
		X	y: width	x: length			
			y≤1/3L	$x \leq a$			
		у					

No	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	
		8.1 Illumination source flickers when lit.	0.65
00	Backlight elements	8.2 Spots or scratched that appear when lit must be judged. Using	2.5
08		LCD spot, lines and contamination standards.	
		8.3 Backlight doesn't light or color wrong.	
		9.1 Bezel may not have rust, be deformed or have fingerprints,	2.5
09	Bezel	stains or other contamination.	
		9.2 Bezel must comply with job specifications.	0.65
		10.1 COB seal may not have pinholes larger than 0.2mm or	2.5
		contamination.	
		10.2 COB seal surface may not have pinholes through to the IC.	2.5
		10.3 The height of the COB should not exceed the height	0.65
		indicated in the assembly diagram.	
		10.4 There may not be more than 2mm of sealant outside the seal	2.5
	PCB、COB	area on the PCB. And there should be no more than three places.	
		10.5 No oxidation or contamination PCB terminals.	
		10.6 Parts on PCB must be the same as on the production	2.5
10		characteristic chart. There should be no wrong parts, missing	0.65
		parts or excess parts.	
		10.7 The jumper on the PCB should conform to the product	
		characteristic chart.	0.65
		10.8 If solder gets on bezel tab pads, LED pad, zebra pad or	
		screw hold pad, make sure it is smoothed down.	2.5
		10.9 The Scraping testing standard for Copper Coating of PCB	
		v	2.5
		Y 2	
		$X * Y \leq 2mm^2$	
		11.1 No un-melted solder paste may be present on the PCB.	2.5
	Soldering	11.2 No cold solder joints, missing solder connections, oxidation	2.5
11		or icicle.	
		11.3 No residue or solder balls on PCB.	2.5
		11.4 No short circuits in components on PCB.	0.65

NO	Item	Criterion	
		12.1 No oxidation, contamination, curves or, bends on interface Pin	2.5
		(OLB) of TCP.	
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
	General appearance	12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface pin	2.5
		must be present or look as if it cause the interface pin to sever.	
		12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12		component) is not burned into brown or black color.	
		12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	
		12.12 Visual defect outside of VA is not considered to be rejection.	0.65

12.Material List of Components for

RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	Cd	Pb	Hg	Cr6+	PBB	PBDE	DEHP	BBP	DBP	DIBP
Limited	100	1000	1000	1000	1000	1000	1000	1000	1000	1000
Value ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm										
Above limited value is set up according to RoHS.										

2.Process for RoHS requirement : (only for RoHS inspection)

(1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.

(2) Heat-resistance temp. :

Reflow: 250° C, 30 seconds Max.;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. : $235\pm5^{\circ}$ C;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

13. Recommendable Storage

- 1. Place the panel or module in the temperature 25°C±5°C and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

	winstar <u>LCM Sample</u>	<u>le Estimate</u>	Feedback Sheet	
Module	e Number:			Page: 1
1 · <u>I</u>	Panel Specification:			
1.	Panel Type:	Pass	☐ NG ,	
2.	View Direction:	Pass	☐ NG ,	
3.	Numbers of Dots:	Pass	☐ NG ,	
4.	View Area:	Pass	☐ NG ,	
5.	Active Area:	Pass	☐ NG ,	
6.	Operating Temperature:	Pass	☐ NG ,	
7.	Storage Temperature:	Pass	☐ NG ,	
8.	Others:			
2 · <u>1</u>	Mechanical Specification:			
1.	PCB Size:	Pass	☐ NG ,	
2.	Frame Size:	Pass	☐ NG ,	
3.	Materal of Frame:	Pass	☐ NG ,	
4.	Connector Position:	Pass	☐ NG ,	
5.	Fix Hole Position:	Pass	☐ NG ,	
6.	Backlight Position:	Pass	☐ NG ,	
7.	Thickness of PCB:	Pass	☐ NG ,	
8.	Height of Frame to PCB:	Pass	☐ NG ,	
9.	Height of Module:	Pass	☐ NG ,	
10	Others:	Pass	☐ NG ,	
3 · <u>I</u>	Relative Hole Size:			
1.	Pitch of Connector:	Pass	☐ NG ,	
2.	Hole size of Connector:	Pass	☐ NG ,	
3.	Mounting Hole size:	Pass	☐ NG ,	
4.	Mounting Hole Type:	Pass	☐ NG ,	
5.	Others:	Pass	☐ NG ,	
4 · <u>F</u>	Backlight Specification:			
1.	B/L Type:	Pass	☐ NG ,	
2.	B/L Color:	Pass	☐ NG ,	
3.	B/L Driving Voltage (Refere	nce for LED		□ NG ,
4.	B/L Driving Current:	Pass	☐ NG ,	
5.	Brightness of B/L:	Pass		
6.	B/L Solder Method:	Pass		
7.	Others:	☐ Pass		
			o nage 2 <<	



	winstar		
Modu	le Number :		Page: 2
5、	Electronic Characteristics of	Module:	
1.	Input Voltage:	Pass	□ NG ,
2.	Supply Current:	☐ Pass	☐ NG ,
3.	Driving Voltage for LCD:	Pass	☐ NG ,
4.	Contrast for LCD:	Pass	☐ NG ,
5.	B/L Driving Method:	Pass	☐ NG ,
6.	Negative Voltage Output:	Pass	☐ NG ,
7.	Interface Function:	Pass	☐ NG ,
8.	LCD Uniformity:	Pass	□ NG ,
9.	ESD test:	Pass	☐ NG ,
10.	Others:	☐ Pass	☐ NG ,
6、	Summary:		
	Sales signature :		
	Customer Signature :		Date: / /